

CONDUFLOW[®] MIXING INSTRUCTIONS

Step 1. – Getting Started

Acquire a corded high torque drill for mixing and grout mixing paddle – Quick-Mix Mixer Model 819 or similar.

Step 2. – Mixing ConduFlow[®]

SAE Inc. recommends inverting the pail(s) 12 hrs. before mixing.

- Open ConduFlow[®] by removing the product seal and lid.
- Before mixing, work the mixing paddle up and down to loosen material if backfill was stored before use.
- If very firm, use the opposite end of the mixing paddle to loosen the material.
- Ensure the mixing paddle is at the bottom of pail before mixing to avoid any spillage.
- Mix the ConduFlow[®] pourable backfill for 1-2 minutes until smooth consistency.

Step 3. – Adding the Curing Agent

While mixing ConduFlow[®], **slowly** add Part B: Curing Agent. Continue mixing ConduFlow[®] and the Curing Agent for an additional 2-3 minutes.

Step 4. – Application

Use the ConduFlow[®] pourable backfill within 10 minutes of adding the curing agent.

APPLICATION INSTRUCTIONS

Application Type	Instructions
Hole/Trench	Pour ConduFlow [®] into hole or trench, ensuring that no air is entrapped.
Canister Anode	Step 1. Pour 1 pail of ConduFlow [®] into hole before placing Canister Anode. Step 2. Place Canister Anode into hole. Step 3. Pour remaining pails of ConduFlow [®] around the anode, carefully ensuring no air is entrapped.
ConduDisc [®]	Step 1. Pour 1 pail of ConduFlow [®] into hole. Step 2. Lower utility pole with mounted ConduDisc [®] to bottom of hole. Step 3. Backfill as usual.

CONDUFLOW[®] SETTING TIME

Do not turn on impressed current systems for a minimum of 28 days after installation. ConduFlow[®] sets in 24 hours, full cure in 28 days.

STORAGE INSTRUCTIONS

- Do not open lid until ready to use.
- Do not store below 5°C / 41°F.
- Backfill can be used in temperatures below 5°C / 41°F, if stored in warm location before use.
- Product shelf life before adding curing agent is 12 months.